



# **LDM127 Datasheet**

*19x34mm Oblong Housed  
Low Powered Laser Diode Module*

# LDM127



The LDM127 laser module features a 19 by 34mm oblong housing which allows the user to reference align the front or side of the laser module to a flat mounting surface. The optical axis is also aligned to the housing.

The front surface and one side surface of the LDM127 have four mounting holes which can be used for securing the laser to the mounting surface. The flat surfaces of the module allow for superior heat sinking of the laser compared to conventional cylindrical laser modules.

The LDM127 is available in wavelengths' of 520, 635, 650, 670, 780 & 850nm with power up to 5mW as standard. It requires an operating voltage of 5Vdc (red & infrared models) or 10Vdc (green models) and features an electrically isolated body. As a further enhancement the LDM127 can be specified with a TTL modulation input with a bandwidth up to 100KHz.

A choice of two collimating lens are offered. The "G" model use a glass lens with an elliptical output beam, the "P" model use a plastic lens which produces a circular output beam with a lower beam divergence. Both models have user adjustable focus.



# Optical Information

The LDM127 laser modules are available with the following lens types.

## G Lens Type (Glass Lens)

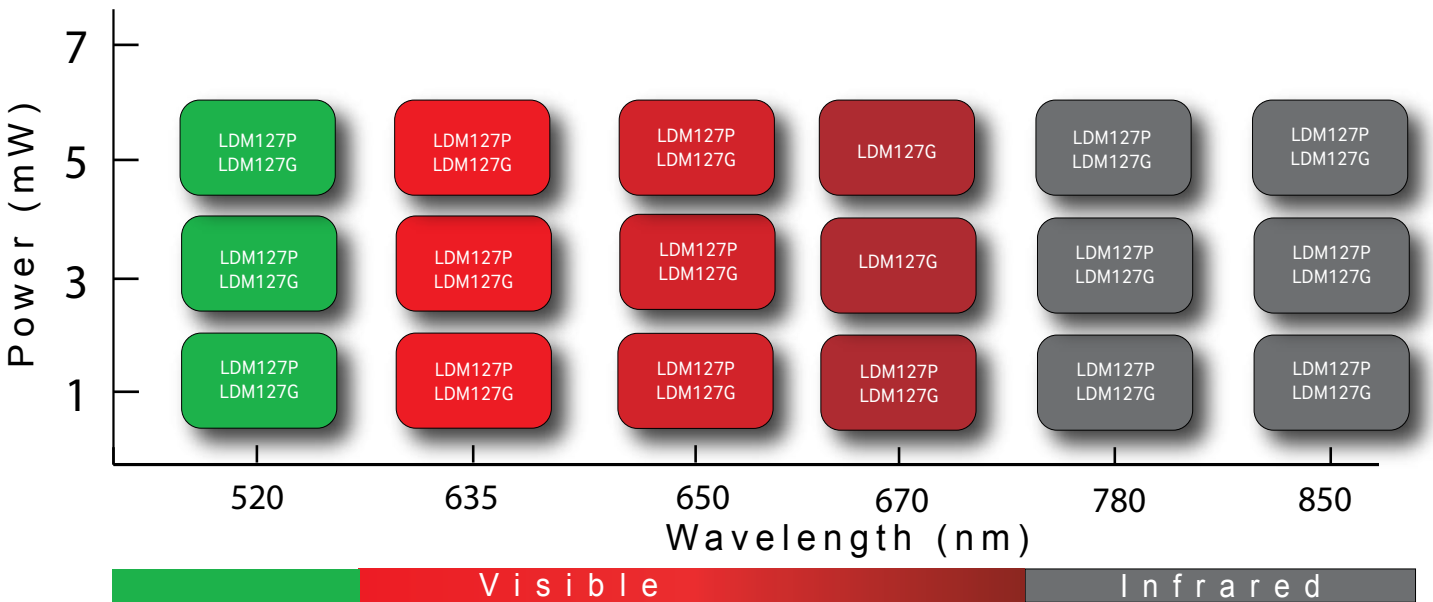
The glass lens is a high quality lens producing fine spots. The lens provides high stability over extremes of temperature and is immune to damages such as scratches.

## P Lens Type (Plastic Lens)

The long focus plastic lens with a low numerical aperture yields good quality circular collimated beams over larger distances.

# Product Matrix

Customised Versions:- If the power or wavelength you require is not listed below then please contact your local distributor or Global Laser directly.

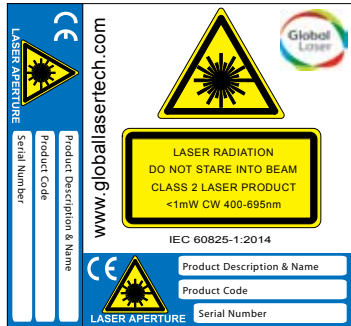


# Specifications

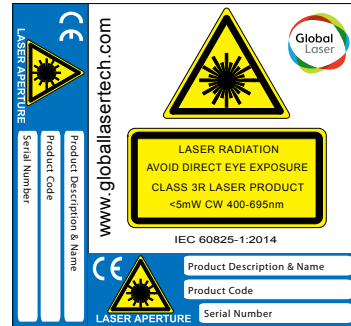
|   | G Lens  |             |             | P Lens            |             |             |
|---|---|-------------|-------------|-------------------|-------------|-------------|
| Mechanical Information  |   |             |             |                   |             |             |
| Mass (grams)  | 35  |             |             | 35                |             |             |
| Dimensions (mm)   | WxHxD<br>19x19x37   |             |             | WxHxD<br>19x19x47 |             |             |
|   | Mounting Hole M3 Clearance (tapped)   |             |             |                   |             |             |
| Housing Material  | Black Anodised Aluminium  |             |             |                   |             |             |
| Power Stability Over Temperature  | ±2%#  |             |             |                   |             |             |
| Focus   | User Adjustable   |             |             |                   |             |             |
| Isolated Body   | Yes   |             |             |                   |             |             |
| Input leads   | 2 Leads, / Red (+Ve) /Black (0 V)/Yellow (Optional TTL - Red & IR Model Only) |             |             |                   |             |             |
| Lead Length (mm)  | 215   |             |             |                   |             |             |
| Optional TTL Modulation - Bandwidth (Khz)   | 100   |             |             |                   |             |             |
| Optional TTL Modulation - Rise Time (µs)  | ≤5  |             |             |                   |             |             |
| Optical Information   |   |             |             |                   |             |             |
| Diode Power (mW)  | 1, 3 & 5  |             |             |                   |             |             |
| Wavelength (nm)   | 520 to 850  |             |             |                   |             |             |
| Focus Range   | 35mm to Infinity  |             |             | 150mm to Infinity |             |             |
| Beam Size at Aperture (Typical) (mm)  | 4 x 2   |             |             | 5 x 5             |             |             |
| Beam Divergence (Typical) (mrad)  | <0.5  |             |             | <0.5              |             |             |
| Beam Size @ Nearest Focus (1e2) (µm)  | <25   |             |             | <50               |             |             |
| Bore Sighting (mrad)  | ≤20   |             |             | ≤10               |             |             |
| Environmental Information   |   |             |             |                   |             |             |
|   | 520nm   | 635nm       | 650nm       | 670nm             | 780nm       | 850nm       |
| Operating Case Temperature (°C)   | -10 to +55*   | -10 to +45* | -10 to +45* | -10 to +55*       | -10 to +55* | -10 to +55* |
| Storage Temperature (°C)  | -20 to +85  | -40 to +85  | -40 to +85  | -40 to +85        | -40 to +85  | -40 to +85  |
| Operating Humidity (%RH)  | 90  | 90          | 90          | 90                | 90          | 90          |
| MTTF @ 25°C (hrs)   | ≥40,000   | ≥30,000     | ≥50,0000    | ≥120,000          | ≥90,000     | ≥88,000     |
| Electrical Specifications   |   |             |             |                   |             |             |
|   | Green Models  |             |             | Red & IR Models   |             |             |
| Input Voltage (Vdc)   | +10 ±5%   |             |             | +3.5 to +5.0      |             |             |
| Input Voltage GND (Vdc)   | 0   |             |             |                   |             |             |
| Reverse - Polarity  | Yes   |             |             |                   |             |             |
| Typical Operating Current (mA)  | 20 to 140*  |             |             |                   |             |             |
| Connector Type  | Flying Leads  |             |             |                   |             |             |
| NOTES   |   |             |             |                   |             |             |
| * The operating temperature range is dependant on the laser diode fitted. The quoted information is the minimum range. Some powers may have a wider operating temperature range. Please contact us for temperature range for individual models. |   |             |             |                   |             |             |
| # Varies with laser diode type and output power. This data is based on the LDM127G/635/1.   |   |             |             |                   |             |             |
| All specifications are typical @ 25°C   |   |             |             |                   |             |             |

# Laser Safety

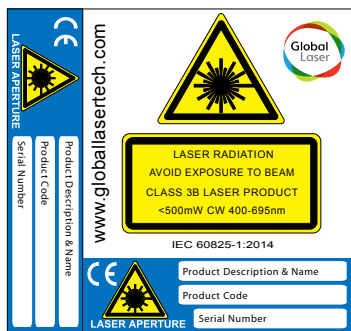
Our laser diode modules are compliant to IEC 60825-1: 2014 standards. The lasers will fall within one of the following classifications depending on power and wavelength. The labels supplied with the units are shown below.



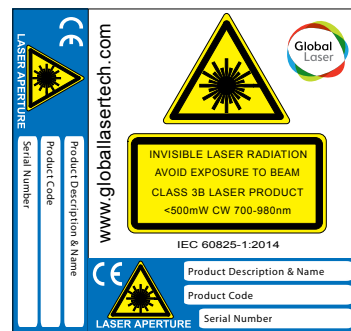
Class 2 Laser Label



Class 3R Laser Label



Class 3B Laser Label



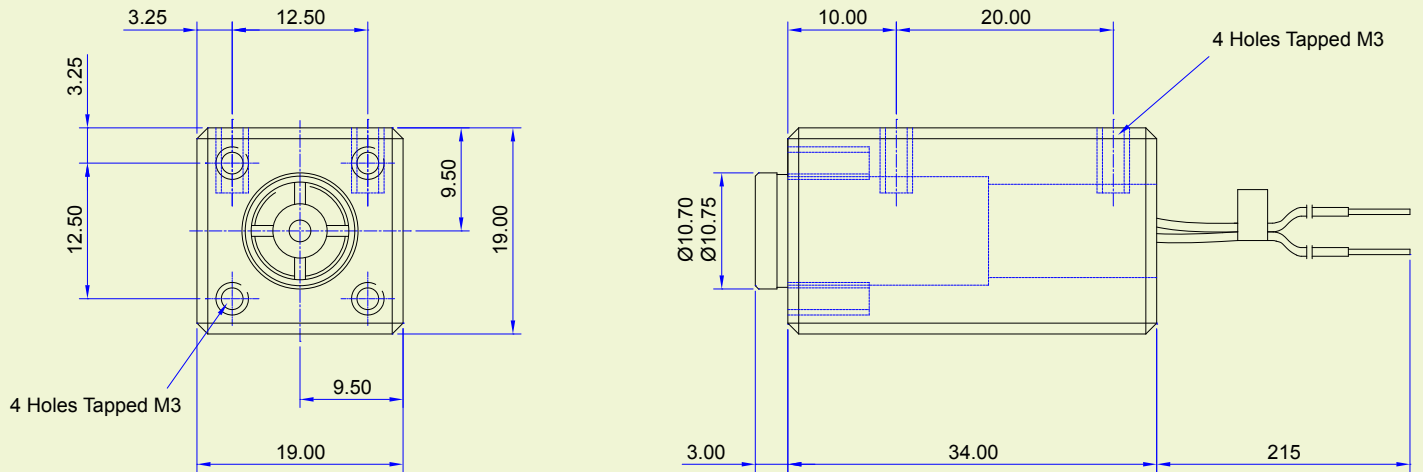
Class 3B IR Laser Label

# Quality & Warranty

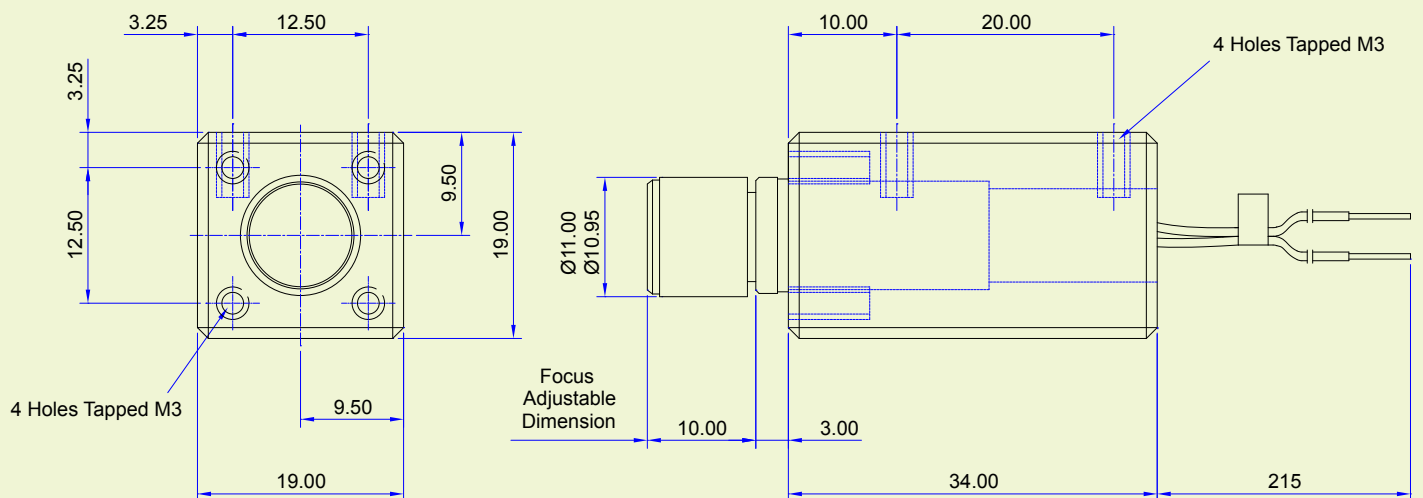
The LDM127 is supplied with a 12 month parts and labour warranty. Our manufacturing operations are certified to ISO9001.

# Mechanical Drawings

## LDM127 with G Lens Outline



## LDM127 with P Lens Outline



*Drawings not to scale*

Please note: Global Laser reserve the right to change descriptions and specifications without notice.



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